

Weft Knit Fabric Mills: 2002

Issued December 2004

EC02-311-313241 (RV)

2002 Economic Census

Manufacturing

Industry Series



U S C E N S U S B U R E A U

Helping You Make Informed Decisions

U.S. Department of Commerce
Economics and Statistics Administration
U.S. CENSUS BUREAU



CONTENTS

Introduction to the Economic Census	v
Manufacturing	ix

Tables

1. Historical Statistics for the Industry: 2002 and Earlier Years ...	1
2. Industry Statistics for Selected States: 2002	2
3. Detailed Statistics by Industry: 2002	3
4. Industry Statistics by Employment Size: 2002.....	4
5. Industry Statistics by Primary Product Class Specialization: 2002	5
6a. Products Statistics: 2002 and 1997	6
6b. Product Class Shipments for Selected States: 2002 and 1997 .	7
7. Materials Consumed by Kind: 2002 and 1997.....	8

Appendixes

A. Explanation of Terms	A-1
B. NAICS Codes, Titles, and Descriptions	B-1
C. Methodology	C-1
D. Geographic Notes	--
E. Metropolitan and Micropolitan Statistical Areas	--
F. Comparability of Product Classes and Product Codes: 2002 to 1997	F-1

-- Not applicable for this report.

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry and year ¹	Com- panies ²	All estab- lish- ments ³	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
			Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)				
313241, Weft knit fabric mills 2002..	164	177	14 293	380 462	11 949	23 388	277 650	822 680	1 342 934	2 218 010	'61 398
2001..	N	N	13 994	352 716	12 166	22 571	255 450	615 916	1 166 982	1 798 130	33 780
2000..	N	N	16 231	397 482	14 004	27 884	283 072	830 720	1 351 154	2 192 769	47 037
1999..	N	N	19 301	475 414	16 017	32 250	328 500	1 015 029	1 403 779	2 425 075	66 109
1998..	N	N	23 397	553 702	19 504	38 495	386 116	1 087 161	1 720 147	2 812 837	82 510
1997..	236	255	24 535	570 908	20 567	41 830	404 579	1 150 044	1 915 271	3 070 633	105 808

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area	E ¹	All establishments ²		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
		Total	With 20 employees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
313241, Weft knit fabric mills												
United States	1	177	85	14 293	380 462	11 949	23 388	277 650	822 680	1 342 934	2 218 010	'61 398
California	2	28	13	1 480	36 994	1 170	2 463	25 617	71 424	146 403	219 551	'4 494
Massachusetts	9	4	2	208	7 041	167	329	5 029	8 169	18 558	27 187	'532
New Jersey	7	19	6	618	16 057	526	986	11 966	36 047	33 179	71 453	'1 669
New York	1	26	4	659	16 698	575	1 097	12 785	41 189	53 119	96 933	'1 696
North Carolina	1	49	32	6 259	167 127	5 158	9 840	118 234	313 603	518 336	837 461	'24 167
South Carolina	1	10	5	754	19 744	623	1 266	14 937	39 780	74 156	113 978	'2 767
Wisconsin	—	4	4	349	11 555	270	454	6 404	22 207	19 055	41 546	'1 357

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1—10 to 19 percent; 2—20 to 29 percent; 3—30 to 39 percent; 4—40 to 49 percent; 5—50 to 59 percent; 6—60 to 69 percent; 7—70 to 79 percent; 8—80 to 89 percent; 9—90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
313241, Weft knit fabric mills	
Companies ¹	number.. 164
All establishments ²	number.. 177
Establishments with 1 to 19 employees	number.. 92
Establishments with 20 to 99 employees	number.. 47
Establishments with 100 employees or more	number.. 38
All employees ³	number.. 14 293
Total compensation	\$1,000.. 472 311
Annual payroll	\$1,000.. 380 462
Total fringe benefits	\$1,000.. 91 849
Production workers, average for year	number.. 11 949
Production workers on March 12	number.. 11 798
Production workers on May 12	number.. 12 078
Production workers on August 12	number.. 11 940
Production workers on November 12	number.. 11 960
Production worker hours	1,000.. 23 388
Production worker wages	\$1,000.. 277 650
Total cost of materials	\$1,000.. 1 342 934
Materials, parts, containers, packaging, etc., used	\$1,000.. 1 117 812
Resales	\$1,000.. 91 654
Purchased fuels	\$1,000.. 35 803
Purchased electricity	\$1,000.. 38 393
Contract work	\$1,000.. 59 272
Quantity of electricity purchased for heat and power	1,000 kWh.. 789 835
Quantity of electricity generated less sold for heat and power	1,000 kWh.. -
Total value of shipments	\$1,000.. 2 218 010
Primary products value of shipments	\$1,000.. 1 645 207
Secondary products value of shipments	\$1,000.. 427 654
Total miscellaneous receipts	\$1,000.. 145 149
Value of resales	\$1,000.. 144 034
Contract receipts	\$1,000.. D
Other miscellaneous receipts	\$1,000.. D
Primary products specialization ratio	percent.. 79
Value of primary products shipments made in all industries	\$1,000.. 1 770 103
Value of primary products shipments made in this industry	\$1,000.. 1 645 207
Value of primary products shipments made in other industries	\$1,000.. 124 896
Coverage ratio	percent.. 93
Value added	\$1,000.. 822 680
Total inventories, beginning of year	\$1,000.. 209 163
Finished goods inventories	\$1,000.. 116 454
Work-in-process inventories	\$1,000.. 48 684
Materials and supplies inventories	\$1,000.. 44 025
Total inventories, end of year	\$1,000.. 155 305
Finished goods inventories	\$1,000.. 58 192
Work-in-process inventories	\$1,000.. 54 550
Materials and supplies inventories	\$1,000.. 42 563
Gross value of depreciable assets (acquisition costs) at beginning of year	\$1,000.. ¹ 282 112
Total capital expenditures (new and used)	\$1,000.. ⁶¹ 398
Buildings and other structures (new and used)	\$1,000.. ³ 176
Machinery and equipment (new and used)	\$1,000.. ⁵⁸ 222
Automobiles, trucks, etc., for highway use	\$1,000.. ¹ 645
Computers and peripheral data processing equipment	\$1,000.. ⁶ 770
All other expenditures for machinery and equipment	\$1,000.. ⁴⁹ 807
Total retirements	\$1,000.. ⁹² 076
Gross value of depreciable assets at end of year	\$1,000.. ¹ 251 434
Depreciation charges during year	\$1,000.. ⁷⁴ 585
Total rental payments	\$1,000.. 21 390
Buildings and other structures	\$1,000.. 11 825
Machinery and equipment	\$1,000.. 9 565
Total other expenses ⁴	\$1,000.. 162 143
Response coverage ratio ⁵	percent.. 81
Repair and maintenance services of buildings and/or machinery ⁴	\$1,000.. 26 148
Communications services ⁴	\$1,000.. 2 037
Legal services ⁴	\$1,000.. 1 560
Accounting, auditing, and bookkeeping services ⁴	\$1,000.. 2 166
Advertising and promotional services ⁴	\$1,000.. 12 351
Expensed computer hardware and supplies and purchased computer services ⁴	\$1,000.. 1 529
Refuse removal (including hazardous waste) services ⁴	\$1,000.. 11 423
Management consulting and administrative services ⁴	\$1,000.. 6 421
Taxes and license fees ⁴	\$1,000.. 3 000
All other expenses ⁴	\$1,000.. 95 507

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Based on Annual Survey of Manufactures (ASM) sample data.

⁵A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class	E ¹	All establishments ²	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
313241, Weft knit fabric mills											
All establishments	1	177	14 293	380 462	11 949	23 388	277 650	822 680	1 342 934	2 218 010	'61 398
Establishments with—											
1 to 4 employees	9	35	84	2 185	72	127	1 453	5 285	6 818	12 591	'232
5 to 9 employees	5	22	c	D	D	D	D	D	D	D	D
10 to 19 employees	6	35	482	13 835	388	728	8 984	25 380	53 537	78 603	'1 289
20 to 49 employees	2	32	1 033	27 551	822	1 610	18 570	54 647	55 991	111 474	'3 408
50 to 99 employees	4	15	1 028	25 416	820	1 538	16 383	40 980	54 596	100 246	'1 765
100 to 249 employees	2	23	3 722	100 597	3 068	5 933	70 187	225 404	350 570	582 189	'13 158
250 to 499 employees	—	9	3 309	82 626	2 840	5 703	61 874	165 049	300 386	465 534	17 252
500 to 999 employees	—	6	h	D	D	D	D	D	D	D	D
1,000 to 2,499 employees	—	—	—	—	—	—	—	—	—	—	—
2,500 employees or more	—	—	—	—	—	—	—	—	—	—	—
Administrative records ⁴	9	65	568	15 320	497	952	11 037	26 159	54 649	80 808	'1 570

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All establishments ¹	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)				
313241	Weft knit fabric mills	177	14 293	380 462	11 949	23 388	277 650	822 680	1 342 934	2 218 010	'61 398
3132411	Weft (circular) knit fabrics greige goods (excluding hosiery)	49	4 742	130 729	3 895	7 454	94 089	313 048	518 408	838 762	'27 481
3132413	Finished weft (circular) knit fabrics, excluding hosiery	32	7 513	199 442	6 256	12 508	144 761	423 451	737 104	1 205 449	'30 909
3132416	Nonapparel articles of weft knit fabrics and commission receipts for knitting only or knitting and finishing weft knit fabrics (excluding hosiery)	26	1 557	37 651	1 377	2 636	29 695	64 481	43 327	107 977	'1 744

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6a. Products Statistics: 2002 and 1997

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
313241	Weft knit fabric mills	2002.. N 1997.. N	X X	X X	1 770 103 3 177 558
3132411	Weft (circular) knit fabrics greige goods (excluding hosiery)	2002.. N 1997.. N	X X	X X	639 423 1 218 064
31324111	Weft (circular) knit fabrics greige goods (excluding hosiery), narrow fabrics (12 inches wide or less)	2002.. N 1997.. N	X X	X X	94 002 64 423
3132411111	Weft (circular) knit fabrics greige goods (excluding hosiery), narrow fabrics (12 inches wide or less) ¹	mil lb. 2002.. 19 1997.. 17	70.2 S	950.7 P19.3	94 002 64 423
31324112	Weft (circular) knit fabrics greige goods (excluding hosiery), broad fabrics (more than 12 inches wide)	2002.. N 1997.. N	X X	X X	545 418 1 152 231
3132411221	Weft (circular) knit fabrics greige goods (excluding hosiery), broad fabrics (more than 12 inches wide) ¹	mil lb. 2002.. 50 1997.. 81	S 1 691.8	S 628.7	545 418 1 152 231
3132411Y	Weft (circular) knit fabrics greige goods (excluding hosiery), nsk	2002.. N 1997.. N	X X	X X	3 1 410
3132411YVV	Weft (circular) knit fabrics greige goods (excluding hosiery), nsk	2002.. N 1997.. N	X X	X X	3 1 410
3132413	Finished weft (circular) knit fabrics, excluding hosiery	2002.. N 1997.. N	X X	X X	956 844 1 585 100
31324131	Finished weft (circular) knit fabrics, excluding hosiery	2002.. N 1997.. N	X X	X X	950 585 1 545 100
3132413111	Finished weft (circular) knit fabrics (excluding hosiery), knit and finished in the same establishment, narrow (12 inches wide or less)	mil fin lin yd. 2002.. 14 1997.. 15	X X	S S	44 150 64 962
3132413121	Finished weft (circular) knit fabrics (excluding hosiery), knit and finished in the same establishment, broad (more than 12 inches wide)	mil fin lin yd. 2002.. 37 1997.. 65	X X	S P647.1	906 435 1 480 138
3132413Y	Finished weft (circular) knit fabrics (excluding hosiery), nsk	2002.. N 1997.. N	X X	X X	6 259 40 000
3132413YVV	Finished weft (circular) knit fabrics (excluding hosiery), nsk	2002.. N 1997.. N	X X	X X	6 259 40 000
3132416	Nonapparel articles of weft knit fabrics and commission receipts for knitting only or knitting and finishing weft knit fabrics (excluding hosiery)	2002.. N 1997.. N	X X	X X	107 927 N
31324161	Nonapparel articles of weft knit fabrics and commission receipts for knitting only or knitting and finishing weft knit fabrics (excluding hosiery)	2002.. N 1997.. N	X X	X X	107 927 N
3132416100	Nonapparel articles of weft knit fabrics and commission receipts for knitting only or knitting and finishing weft knit fabrics (excluding hosiery)	2002.. 25 1997.. N	X X	X X	107 927 N
313241W	Weft knit fabric mills, nsk, total	2002.. N 1997.. N	X X	X X	65 909 77 963
313241WY	Weft knit fabric mills, nsk, total	2002.. N 1997.. N	X X	X X	65 909 77 963
313241WYWW	Weft knit fabric mills, nsk, for nonadministrative-record establishments	2002.. N 1997.. N	X X	X X	6 295 45 494
313241WYWY	Weft knit fabric mills, nsk, for administrative-record establishments	2002.. N 1997.. N	X X	X X	59 614 32 469

¹For additional detail, see Current Industrial Report MA313K, Knit Fabric Production.

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6b. Product Class Shipments for Selected States: 2002 and 1997

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3132411	Weft (circular) knit fabrics greige goods (excluding hosiery)	
	United States..... 2002..	639 423
 1997..	1 218 064
	California 2002..	28 075
 1997..	36 534
	New Jersey 2002..	6 297
 1997..	15 770
	New York 2002..	66 081
 1997..	18 262
	North Carolina 2002..	190 135
3132413	Finished weft (circular) knit fabrics, excluding hosiery	
	United States..... 2002..	956 844
 1997..	1 585 100
	California 2002..	137 387
 1997..	192 681
	New Jersey 2002..	49 911
 1997..	N
	North Carolina 2002..	438 427
 1997..	594 169
	Wisconsin 2002..	29 538
3132416	Nonapparel articles of weft knit fabrics and commission receipts for knitting only or knitting and finishing weft knit fabrics (excluding hosiery)	
	United States..... 2002..	107 927
 1997..	N
	California 2002..	14 681
 1997..	N
	New Jersey 2002..	7 279
 1997..	N
	North Carolina 2002..	69 472
 1997..	N

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
313241	Weft knit fabric mills		
00900001	Total materials2002..	X	1 117 812
1997..	X	1 750 691
31324000	Knit fabrics2002..	X	53 941
1997..	X	7 220
32520003	Manmade fibers, staple, and tow2002..	X	21 794
1997..	X	53 834
00999831	All other fibers (cotton, wool, etc.)2002..	X	D
1997..	X	N
31311105	Carded cotton yarn2002..	X	326 488
1997..	X	301 314
31311107	Combed cotton yarn2002..	X	166 501
1997..	X	267 249
31311109	Spun rayon and acetate yarn2002..	X	4 882
1997..	X	13 269
31311110	Spun nylon yarn2002..	X	5 305
1997..	X	N
31311112	Spun polyester yarns2002..	X	141 249
1997..	X	N
31311118	All other spun yarns2002..	X	D
1997..	X	N
32522210	Nylon filament yarn2002..	X	20 810
1997..	X	N
31311115	Acrylic yarns2002..	X	2 978
1997..	X	23 769
32522220	Polyester filament yarn2002..	X	49 365
1997..	X	N
31311001	All other yarns2002..	X	49 221
1997..	X	162 155
32522206	All other manmade fiber filament yarns2002..	X	D
1997..	X	N
31321017	Broadwoven fabrics2002..	X	D
1997..	X	N
00190067	Trim and findings (linings, fusibles, elastic, waistbanding, pockets, etc.)2002..	X	D
1997..	X	N
33999301	Buttons, zippers, and slide fasteners2002..	X	D
1997..	X	N
00970099	All other materials and components, parts, containers, and supplies2002..	X	85 376
1997..	X	775 533
00971000	Materials, ingredients, containers, and supplies, nsk2002..	X	70 800
1997..	X	146 348

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.